

PROTECTION CLASS (IP RATING)











IP67
is

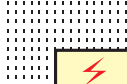

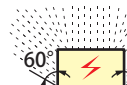
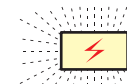
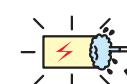



● IEC60529 standard is a system for classifying the degrees of protection provided by the enclosures of electrical equipment, such as against dust and water.

IP

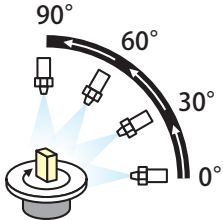
First digit : Solid particle protection

Second digit: Liquid ingress protection

No.	Protection against ingress of solid foreign objects	Protection against access to hazardous parts
0	No Protection	No Protection
1	 Protected against solid objects over 50mm.	 Protected against accidental touch by a large surface of the body, such as by hands. (Tested with a 50mm diameter steel ball.)
2	 Protected against solid objects over 12.5mm.	 Protected against accidental touch by fingers or similar objects (Tested with a 12mm diameter, 80mm long articulated finger)
3	 Protected against solid objects over 2.5mm.	 Protected against accidental touch by tools or thick wires. (Tested with a 2.5mm diameter, 100mm long bar)
4	 Protected against solid objects over 1.0mm.	 Protected against accidental touch by most wires and screws. (Tested with a 1.0mm diameter, 100mm long wire)
5	 Protected against dust; limited ingress, no harmful deposits.	
6	 Complete protection against dust.	

No.	Protection against ingress of liquid
0	No Protection
1	 Dripping water (vertically falling drops) for 10 minutes.
2	 Vertically dripping water when tilted at 15° for 10 minutes (2.5 minutes per position).
3	 Spraying water (at any angle) of 0.07l/min up to 60° from the vertical for 10 minutes.
4	 Spraying water of 0.07l/min from all directions for 10 minutes.
5	 Jets of water projected by a φ6.3 nozzle of 12.5l / min from all directions at 1 min / 1m ² for at least 3 minutes.
6	 Powerful jets of water projected by a φ12.3 nozzle of 100l / min from all directions at 1 min / 1m ² for at least 3 minutes.
7	 Immersion, up to 1 meter depth (for 30 mins).
8	 Immersion (test depth and duration beyond IPX7 requirements)

69K



80 to 100 barrel steam jets at 80°C (±5°C) from a 0°, 30°, 60°, and 90° angle, at a distance of 100 ~ 150mm for 30 sec x 5 sets

A point of note for Waterproof Boxes

- For outdoor use, direct sunlight will accelerate the degradation of the box. For more information, please see page Outdoor Use - 1.
- For customers planning to attach their own original mounting brackets onto the waterproof boxes, it is recommended to mill larger holes with enough clearance to attach the bracket. If the milled hole and clearance is too small, it may cause irreparable damage to the box.
- Waterproof boxes made of Polycarbonate or ABS plastic material may be damaged if certain types of washing chemicals, solvents, oils, or thread locking adhesives are present on the box. Furthermore, paint not suitable to be used on plastic materials may also cause damage.